

## **SAMPLE IMAGES FROM IPC-CD-B1**

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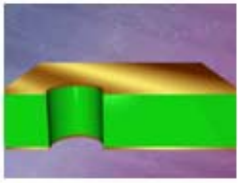
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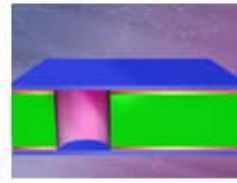
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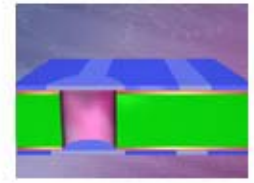
IMG001



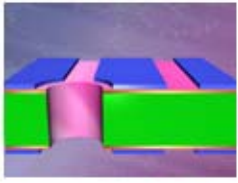
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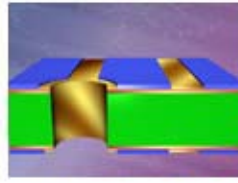
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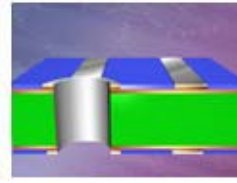
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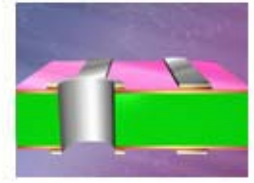
IMG005



IMG006



IMG007



IMG008



IMG009



IMG010



IMG011



IMG012



IMG013



IMG014



IMG015



IMG016



IMG017



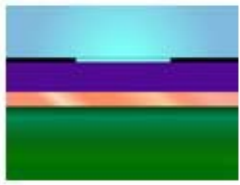
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IMG019



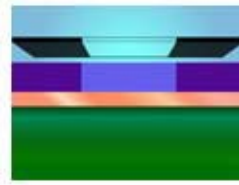
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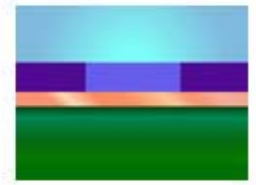
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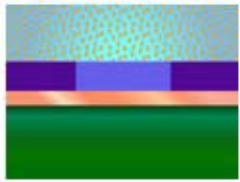
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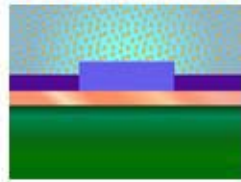
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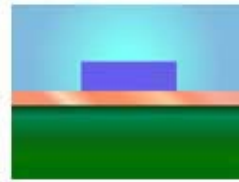
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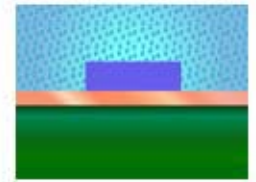
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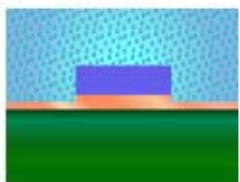
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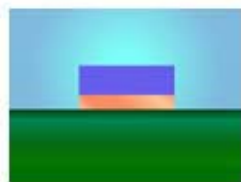
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IMG028



IMG029



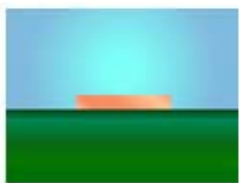
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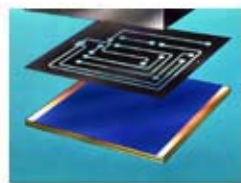
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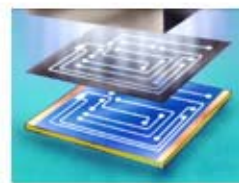
IMG032



IMG033



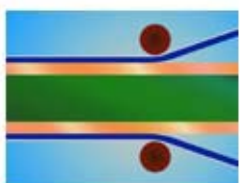
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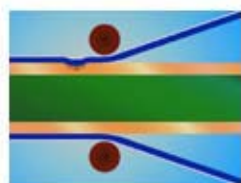
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IMG036



IMG037



IMG038



IMG039



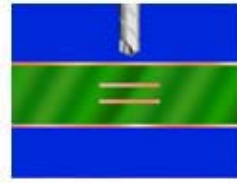
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IMG041



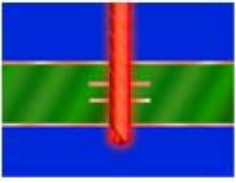
IMG042



IMG043



IMG044



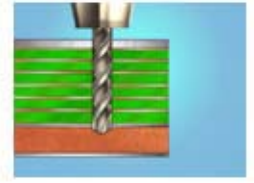
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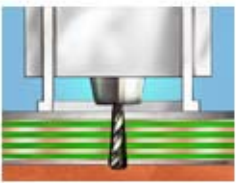
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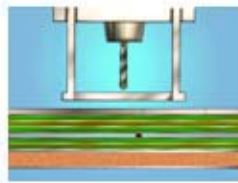
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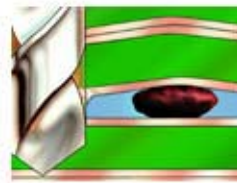
IMG048



IMG049



IMG050



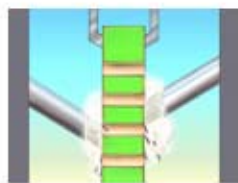
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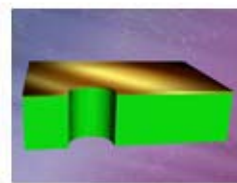
IMG052



IMG053



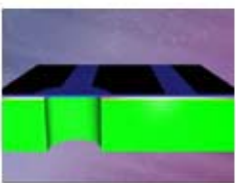
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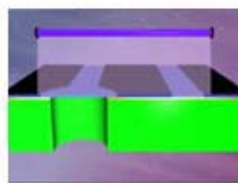
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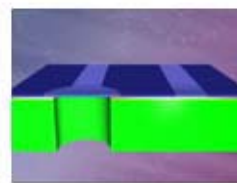
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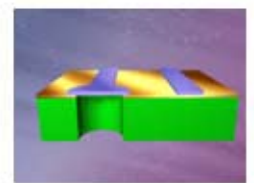
IMG057



IMG058



IMG059



IMG060



IMG061



IMG062



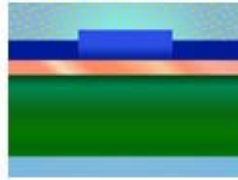
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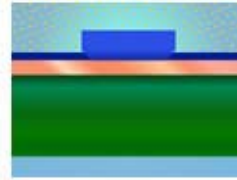
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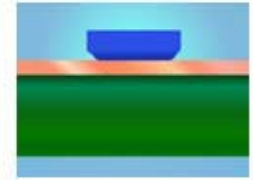
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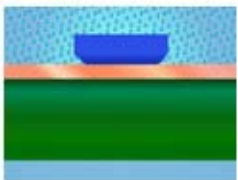
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IMG067



IMG068



IMG069



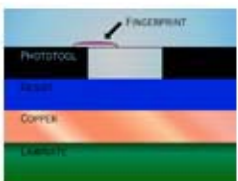
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IMG071



IMG072



IMG073



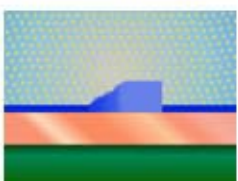
IMG074



IMG075



IMG076



IMG077



IMG078



IMG079

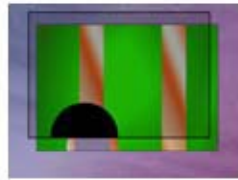


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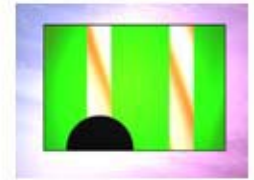
IMG081



IMG082



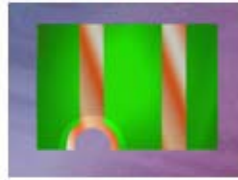
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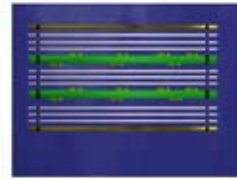
IMG084



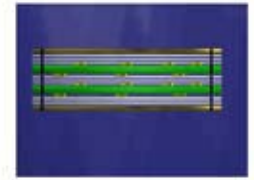
IMG085



IMG086



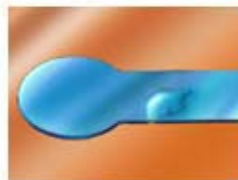
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IMG088



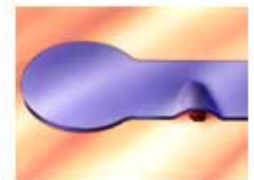
IMG089



IMG090



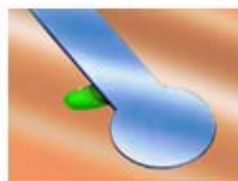
IMG091



IMG092



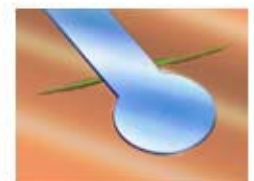
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IMG094



IMG095



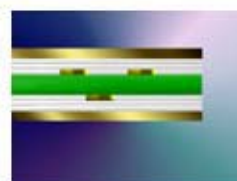
IMG096



IMG097



IMG098



IMG099



IMG100

## Process Names & Image Descriptions

[IMG001]  
Double-Sided PWB Fabrication Process (1 of 9)  
Drilling.

[IMG002]  
Double-Sided PWB Fabrication Process (2 of 9)  
Electroless copper deposition.

[IMG003]  
Double-Sided PWB Fabrication Process (3 of 9)  
Photoresist lamination.

[IMG004]  
Double-Sided PWB Fabrication Process (4 of 9)  
Imaging.

[IMG005]  
Double-Sided PWB Fabrication Process (5 of 9)  
Development.

[IMG006]  
Double-Sided PWB Fabrication Process (6 of 9)  
Copper plating.

[IMG007]  
Double-Sided PWB Fabrication Process (7 of 9)  
Tin-lead plating.

[IMG008]  
Double-Sided PWB Fabrication Process (8 of 9)  
Resist stripping.

[IMG009]  
Double-Sided PWB Fabrication Process (9 of 9)  
Etching.

[IMG010]  
Innerlayer Fabrication (1 of 10)  
Phototool application.

[IMG011]  
Innerlayer Fabrication (2 of 10)  
Phototool positioned.

[IMG012]  
Innerlayer Fabrication (3 of 10)  
Imaging.

[IMG013]  
Innerlayer Fabrication (4 of 10)  
Polymerization.

[IMG014]  
Innerlayer Fabrication (5 of 10)  
Phototool removed.

[IMG015]  
Innerlayer Fabrication (6 of 10)  
Latent image on resist.

[IMG016]  
Innerlayer Fabrication (7 of 10)  
Developing.

[IMG017]  
Innerlayer Fabrication (8 of 10)  
Etching.

[IMG018]  
Innerlayer Fabrication (9 of 10)  
Stripping.

[IMG019]  
Innerlayer Fabrication (10 of 10)  
Oxide coating.

[IMG020]  
Print and Etch Process (1 of 14)  
Unexposed resist.

[IMG021]  
Print and Etch Process (2 of 14)  
Phototool application.

[IMG022]  
Print and Etch Process (3 of 14)  
Imaging.

[IMG023]  
Print and Etch Process (4 of 14)  
Phototool removal.

[IMG024]  
Print and Etch Process (5 of 14)  
Polymerized (hardened) resist.

[IMG025]  
Print and Etch Process (6 of 14)  
Developing chemistry.

[IMG026]  
Print and Etch Process (7 of 14)  
Partially developed.

[IMG027]  
Print and Etch Process (8 of 14)  
Fully developed.

[IMG028]  
Print and Etch Process (9 of 14)  
Etching chemistry.

[IMG029]  
Print and Etch Process (10 of 14)  
Partially etched.

[IMG030]  
Print and Etch Process (11 of 14)  
Completely etched.

[IMG031]  
Print and Etch Process (12 of 14)  
Stripping chemistry.

[IMG032]  
Print and Etch Process (13 of 14)  
Partially stripped.

[IMG033]  
Print and Etch Process (14 of 14)  
Completely stripped.

[IMG034]  
Imaging Series (1 of 2)  
Overview of imaging materials and equipment.

[IMG035]  
Imaging Series (2 of 2)  
Imaging.

[IMG036]  
Dry Film Photoresist/Lamination (1 of 4)  
Dry film photoresist.

[IMG037]

Dry Film Photoresist/Lamination (2 of 4)  
Dry film photoresist lamination.

[IMG038]

Dry Film Photoresist/Lamination (3 of 4)  
Dry film photoresist lamination over scratch.

[IMG039]

Dry Film Photoresist/Lamination (4 of 4)  
Dry film photoresist lamination with defect.

[IMG040]

Drilling Process, Burr Formation (1 of 3)  
Tools and materials.

[IMG041]

Drilling Process, Burr Formation (2 of 3)  
Burr formation.

[IMG042]

Drilling Process, Burr Formation (3 of 3)  
Closeup of burr.

[IMG043]

Multilayer Drilling (1 of 5)  
Tools and materials.

[IMG044]

Multilayer Drilling (2 of 5)  
Drilling operation.

[IMG045]

Multilayer Drilling (3 of 5)  
Heat from drilling operation.

[IMG046]

Multilayer Drilling (4 of 5)  
Epoxy smear covering internal lands.

[IMG047]

Multilayer Drilling (5 of 5)  
Epoxy smear.

[IMG048]

Drill Stack (1 of 4)  
Includes entry and back up materials.

[IMG049]

Drill Stack (2 of 4)  
Wander.

[IMG050]

Drill Stack (3 of 4)  
Contamination between panels.

[IMG051]

Drill Stack (4 of 4)  
Burr - caused by contaminant between panels.

[IMG052]

Drilled Hole (1 of 1)  
Annular ring - drilled hole.

[IMG053]

Hot Air Leveling (1 of 2)  
Hot air leveling.

[IMG054]

Hot Air Leveling (2 of 2)  
Hot air leveling.

[IMG055]

Print and Etch Process (3-D) (1 of 8)  
Drilled hole.

[IMG056]

Print and Etch Process (3-D) (2 of 8)  
Photoresist application.

[IMG057]

Print and Etch Process (3-D) (3 of 8)  
Phototool application.

[IMG058]

Print and Etch Process (3-D) (4 of 8)  
Imaging.

[IMG059]

Print and Etch Process (3-D) (5 of 8)  
Polymerized resist.

[IMG060]

Print and Etch Process (3-D) (6 of 8)  
After developing.

[IMG061]

Print and Etch Process (3-D) (7 of 8)  
After etching.

[IMG062]

Print and Etch Process (3-D) (8 of 8)  
After stripping.

[IMG063]

Reduced Conductor Width - Caused by Underexposure (1 of 10)  
Phototool applied.

[IMG064]

Reduced Conductor Width - Caused by Underexposure (2 of 10)  
Imaging - underexposure.

[IMG065]

Reduced Conductor Width - Caused by Underexposure (3 of 10)  
Underexposed photoresist.

[IMG066]

Reduced Conductor Width - Caused by Underexposure (4 of 10)  
Developing chemistry.

[IMG067]

Reduced Conductor Width - Caused by Underexposure (5 of 10)  
Partially developed.

[IMG068]

Reduced Conductor Width - Caused by Underexposure (6 of 10)  
Fully developed - shows undercut of resist.

[IMG069]

Reduced Conductor Width - Caused by Underexposure (7 of 10)  
Etching chemistry.

[IMG070]

Reduced Conductor Width - Caused by Underexposure (8 of 10)  
Partially etched.

[IMG071]

Reduced Conductor Width - Caused by Underexposure (9 of 10)  
Fully etched.

[IMG072]

Reduced Conductor Width - Caused by Underexposure (10 of 10)  
Reduced conductor width - caused by underexposed photoresist.

[IMG073]

Reduced Conductor Width (1 of 7)  
Fingerprint on phototool.



[IMG074]  
Reduced Conductor Width (2 of 7)  
Exposure reduction caused by fingerprint.

[IMG075]  
Reduced Conductor Width (3 of 7)  
Latent image in photoresist (partially exposed under fingerprint).

[IMG076]  
Reduced Conductor Width (4 of 7)  
Resist chemistry.

[IMG077]  
Reduced Conductor Width (5 of 7)  
Partially developed resist.

[IMG078]  
Reduced Conductor Width (6 of 7)  
Fully developed resist.

[IMG079]  
Reduced Conductor Width (7 of 7)  
Reduced conductor width caused by fingerprint on phototool.

[IMG080]  
Soldermask Series (1 of 7)  
Mask application.

[IMG081]  
Soldermask Series (2 of 7)  
Mask application.

[IMG082]  
Soldermask Series (3 of 7)  
Phototool positioning.

[IMG083]  
Soldermask Series (4 of 7)  
Phototool in position.

[IMG084]  
Soldermask Series (5 of 7)  
Imaging.

[IMG085]  
Soldermask Series (6 of 7)  
Phototool removal.

[IMG086]  
Soldermask Series (7 of 7)  
Developed solder mask.

[IMG087]  
Multilayer Lamination - 6 Layer Board (1 of 3)  
Layup of materials.

[IMG088]  
Multilayer Lamination - 6 Layer Board (2 of 3)  
Lamination process.

[IMG089]  
Multilayer Lamination - 6 Layer Board (3 of 3)  
Laminated Board - Ready for outerlayer processing.

[IMG090]  
Innerlayer Defects (1 of 2)  
Lifted resist.

[IMG091]  
Innerlayer Defects (2 of 2)  
Effect of lifted resist after etching.

[IMG092]  
Innerlayer Defects (1 of 2)  
Contamination under resist.

[IMG093]  
Innerlayer Defects (2 of 2)  
Effect of contamination under resist after etching.

[IMG094]  
Innerlayer Defects (1 of 2)  
Pinhole under resist.

[IMG095]  
Innerlayer Defects (2 of 2)  
Effect of pinhole under resist after etching.

[IMG096]  
Innerlayer Defects (1 of 3)  
Scratched copper under resist.

[IMG097]  
Innerlayer Defects (2 of 3)  
Effect of scratched copper under resist after etching.

[IMG098]  
Innerlayer Defects (3 of 3)  
Effect of scratched copper under resist after stripping.

[IMG099]  
Mass Lamination - 4 Layer (1 of 2)  
Layup.

[IMG100]  
Mass Lamination - 4 Layer (1 of 2)  
Showing layer count.